	er ID 85587 1, 2012 2:32:53 PM		*85!	587*						Page
Item ID: Revision ID: Item Name:	D412-702-303 Harness Assembly		Accept	*N900	040	100) * 5	Setup S	_	NS1* NS2*
Start Date: Required Date: Reference:	6/11/2012 Start Qty: 2. 6/11/2012 Req'd Qty: 2.	•		Cust Item II Customer:) :					14()/
Approvals:	Process Plan: MF	Date:(2-06-/	Tooling:	Da	te:		F		Start 🛧	NR1*
	QC:	Date:	SPC (Y/N):	Da	te:			2	Stop *	NR2*
Sequence ID/ Work Center II	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rejec Qty	t Rejec	
Draw Nbr	Revision Nbr					,				
DSI 9511	A									
140 *140* Small Fab	Memo		0.00				∂x			
Small Fab	PULL DISSA	FROM STOCK D412-702-303 SSEMLE AND PUT D4088-04 ACE WHEN AVAILABLE	X 2 B 83203	Ad Jau	L					- 1
150	QC5- Inspect part of	completeness to step on W/O	0.00	P		1				
150 QC Quality Control	Мето		0.00	à	vc _o	ng ghi	on_			

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W/O:			W	ORK ORDER CHANGI	ES				45
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
•									
Part No	·	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	\ :	_ Date: _	
	R	esolution:	Dispositio	n: <u>`</u>	QA: N/C Ci	osed:		Date:	· · · · · · · · · · · · · · · · · · ·
NCR:		V	VORK ORD	ER NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC		Corrective Action Section		Verific		Approval	Approval
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section	on C	Chief Eng	QC Inspector
	•								
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Work Ordo Monday, June 1				*85	587*						Page 2
Item ID: Revision ID: Item Name:	D412-702-3 Harness Asser			Accept	*N900	1 040	1100)* ፡	Setup Sta	IV	S1* S2*
Start Date: Required Date: Reference:	6/11/2012 6/11/2012	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item Customer						. 17
Approvals:		an:		Tooling: SPC (Y/N):		Date:		F	Run Sta Sto	I/J	R1* R2*
Sequence ID/ Work Center II)	Operation Description Identify as per dwg & Ste	ock Location:	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 Packaging Packaging		Memo		0.00		Joh	x d				
¹⁷⁰ *17∩*		QC21- Final Inspection -	Work Order Release	0.00			Ψ				
QC Quality Control		Memo		0.00					40 N K		

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DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:	Fault Cateç	gory:	NCR: Yes	No DQ	A:	Date:	
	Re	solution:	Disposition	n: <u>'</u>	_ QA: N/C (Closed:		Date: _	
NCR:			WORK ORDE	ER NON-CONFORMA	ANCE (NC	R)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Description Chief Eng	ion B Sign Date	& Verific		Approval Chief Eng	Approval QC Inspector
									1

Monday, June 11, 2012 2:32:52 PM

Work Order ID:

85587

Parent Item:

D412-702-303

Parent Item Name:

Harness Assembly

Start Date: 6/11/2012

Required Date: 6/11/2012

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A new issue DD 10.04.30 verified:EC

Comments	11 1 100 111 110 11 115	Sac BB 10.01.50	· ci iiica	50									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4088-041	\sim	Manufactured	No				Each	1.0000		2			
Shoulder Harness	20.74	A					•		salah A.P malah malak salak salah		· · · · · · · · · · · · · · · · · · ·	percentage that the second	- Water State of the Control of the
	Market Market Co.	7'		Location		Loc Qty	<u>Lo</u>	c Code					
				ST267		1							
				8045	57	1					$\mathscr{D}X$	///	• / /
D4088-041		Manufactured	No				Each	1.0000	\$ <i>\bar{O}</i>	145-7	2X		he la
Shoulder Harness													-196/11
				Location		Loc Oty	<u>Lo</u>	c Code					•
				ST267		1							
				8045	7	1						20	/
D412-702-303		Manufactured	No				Each	0.0000		2		Ka	boc 1
Harness Assembly							72 2	97			-/e	214	06/11
						7	5 5LC	ے در	2x1		//		

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DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector
•••••									
					\$				
						-			
Part No	<u></u>	PAR #:	Fault Cated	gory:	NCR: Yes	No DQ	A:	_ Date: _	
•	Re	esolution:	Disposition	ı: <u>*</u>	QA: N/C Cld	sed:		Date: _	
NCR:		,	WORK ORDI	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	on C	Chief Eng	QC Inspector
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Picklist Print

Friday, April 13, 2012 1:13:32 PM

Page 1

Work Order ID: 83203

Parent Item:

83203

D412-702-303

D412-702-303

Parent Item Name: Harness Assembly

Start Date: 4/13/2012

Required Date: 4/24/2012

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A new issue DD 10.04.30 verified:EC

	eplacement em ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Status Issued	:
D3573-8		Manufactured	No			100	Each	3.0000	1	2 /	71		
D3573-8							: \		**	2	S12,	106/04	
				Location		Lo	c Oty	Loc Code			ι	•	
				GA			3		/			-	
,					69464		3		_	2	_		
D4088-041	•	Manufactured	No			100	Each	1.0000	. 1	2		/ /	
*D4088-041	*								**		15/	2/06/09	
				Location		Lo	e Oty	Loc Code					
				ST267			1		_		-	20-1/0-	_
					75443		1					8093 7	/
MS24693-S272		Purchased	No			100	Each	313.0000	4	8	7 _/	, ,	
MS24693-5	3272								**	4	512	106/04	
				Location		<u>Lo</u>	Oty	Loc Code				-	
				GA			296				_		
					118352		296			8_			
		•		ST288			17				_		
					116391		11			· · · · · · · · · · · · · · · · · · ·	_		
					116737		2						
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W/O:			WORK OPPED	CHANCEC					
W/O:			WORK ORDER	CHANGES					<u> </u>
DATE	STEP	F	PROCEDURE CHANGE	I	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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							-		
									
Part No	:	PAR #:	Fault Category:	NCR:	Yes	No DQ	A:	Date: _	
	R	esolution:	Disposition: `	QA: N	VC CI	osed:		Date: _	·
	·		WORK OPDED MONLOOM		NCD	1			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)											
		Description of NC		Corrective Action Section B	Verification	Annroyal	Annvoyal						
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC inspector					
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